

# Ionizing radiation as an efficient AO(R)P method for remediation of waters and wastewaters

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**PROBLEM**

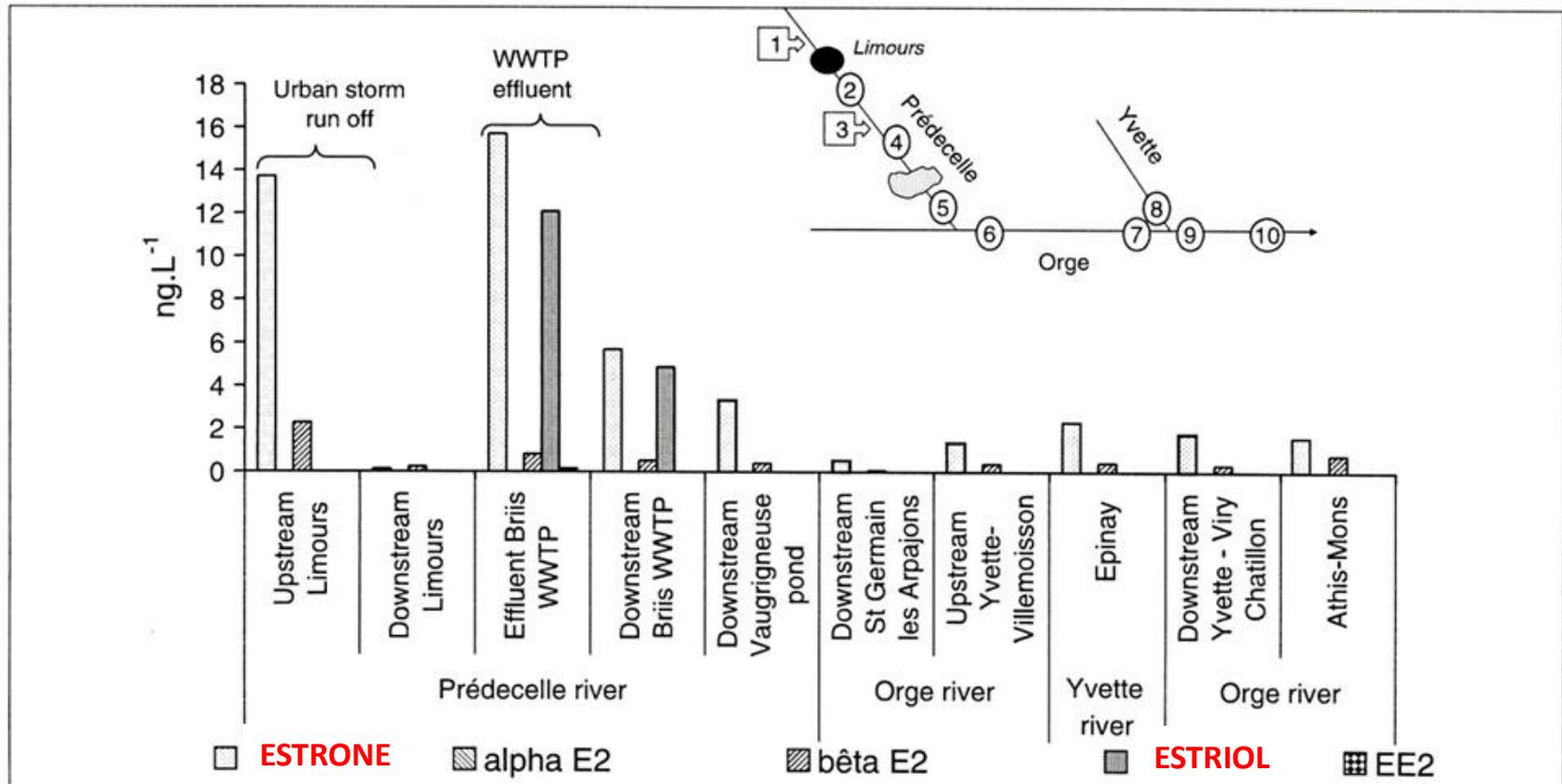
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**PRESENCE OF DIFFERENT CLASSES  
OF HARD-TO-REMOVE CONTAMINANTS  
IN WATERS AND WASTEWATERS**

# Presence of pharmaceutical compounds (and their metabolites) in worldwide TAP WATER

Therapeutic use	Compound	Maximal concentration detected (ng/L)	Country	Refs.
Antibiotics	Triclosan	734	USA	Loraine and Pettigrove (2006)
Anticonvulsants	Carbamazepine	24 140–258 43.2 60	Canada USA France Germany	[f] Stackelberg et al. (2004), Stackelberg et al. (2007) Togola and Budzinski (2008) Heberer et al. (2004)
	Dilantin	1.3	USA	Vanderford and Snyder (2006)
	Primidone	40	Germany	Heberer et al. (2004)
Antidepressants, anti-anxiety	Amitryptilline	1.4	France	Togola and Budzinski (2008)
	Diazepam	10 23.5	UK Italy	[g] Zuccato et al. (2000)
	Meprobamate	5.9	USA	Vanderford and Snyder (2006)
Antineoplastics	Bleomycin	13	UK	[b]
Iodinated X-ray contrast media	Diatrizoate	1200	Germany	Pérez et Barceló (2007b)
	Iopromide	<50	Germany	Pérez et Barceló (2007b)
Lipid regulators	Bezafibrate	27	Germany	[a]
	Clofibrac acid	50–270 5.3	Germany Italy	[a], [c], [d], [e], Heberer et al. (2004) Zuccato et al. (2000)
NSAIDs and analgesics	Gemfibrozil	70	Canada	[f]
	Acetaminophen	210.1	France	Togola and Budzinski (2008)
	AMDOPH	900–1250	Germany	Heberer et al. (2004), Reddersen et al. (2002)
	Diclofenac	6–35 2.5	Germany France	[a], Heberer et al. (2004) Togola and Budzinski (2008)
	DP	1.10	Germany	Zühlke et al. (2004b)
	Ibuprofen	3 0.6 8.5	Germany France Finland	[a] Togola and Budzinski (2008) Vieno et al. (2005)
		1350	USA	Loraine and Pettigrove (2006)
	Ketoprofen	8.0 3.0	Finland France	Vieno et al., 2005 Togola and Budzinski (2008)
	PDP	0.24	Germany	Zühlke et al. (2004b)
	Phenazone	250–400	Germany	Zühlke et al. (2004b), Reddersen et al. (2002)
	Propyphenazone	80–240	Germany	Zühlke et al. (2004b), Reddersen et al. (2002), Heberer et al. (2004)
Opioidanalgesics	Codein	30	USA	Stackelberg et al. (2007)
Psycho-stimulants	Caffeine	60–119 22.9	USA France	Stackelberg et al. (2007), Stackelberg et al. (2004) Togola and Budzinski (2008)

# Presence of estrogenic hormones in SURFACE WATER



**PRESENCE OF 5 DISSOLVED ESTROGENIC HORMONES IN SURFACE WATERS, STORM RUNOFF AND WWTP EFFLUENT AT DIFFERENT SITES IN THE ORGE BASIN (FRANCE)**

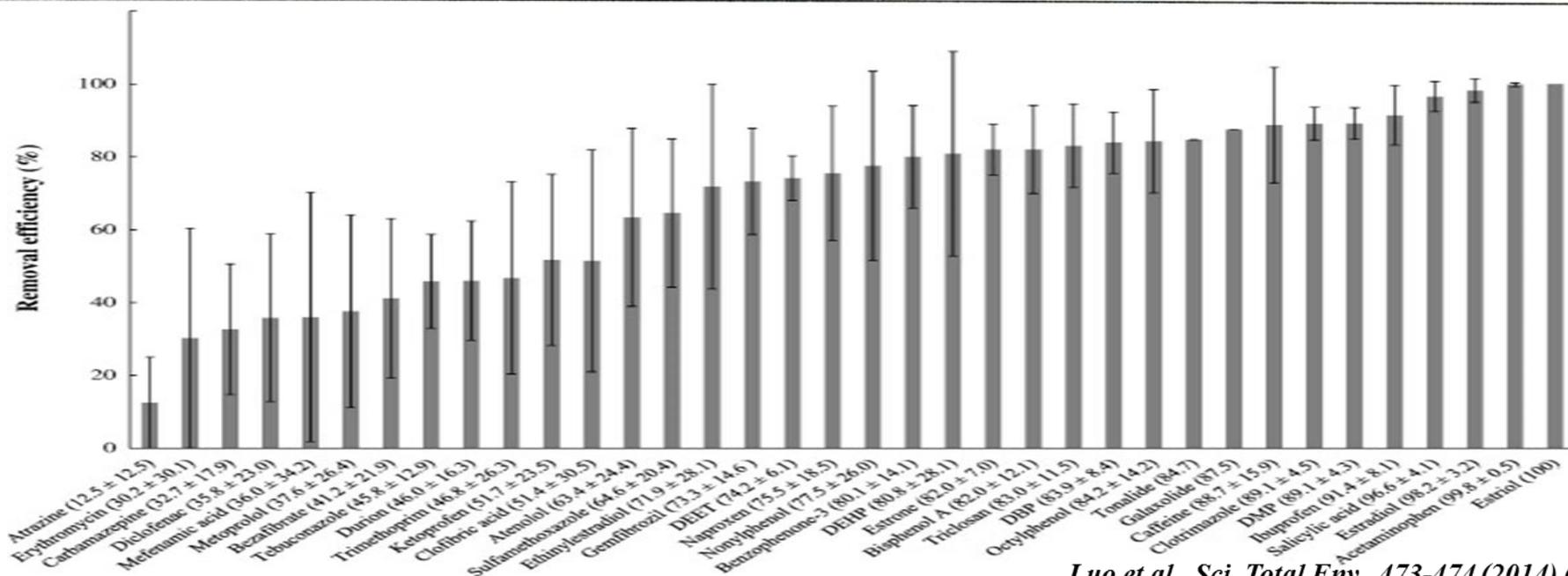
# How efficient is the removal of organic/emerging pollutants in conventional treatment plants (incl. AOPs)?

**Table 1.** Mean, minimum, maximum concentrations and removals (with relative standard deviation) for estrogenic hormones in the dissolved phase of wastewater-treatment plants with activated sludge processes (from [4])

Hormones	Influent concentration (ng/L)				Effluent concentration (ng/L)				Removal (%)		
	min	max	mean	n	min	max	mean	n	R	RSD	n
E1	2.4	670	67	109	0.6	95	21	79	74	39	59
α-E2	1.5	17	7.4	36	0.1	3	0.8	9	79	22	6
β-E2	2.5	125	22	108	0.3	30	2.8	63	88	13	52
EE2	0.4	70	4.2	70	0.2	5	0.9	33	68	33	46
E3	15	660	115	36	0.4	275	13	33	92	20	36

n, Number of individual data.

Miege et al., Trends Anal. Chem., 28 (2009) 186



# How efficient is the removal of organic/emerging pollutants in conventional treatment plants (incl. AOPs)?

**Table 3.** Elimination at WWTPs (AST). Data compiled from references [12,28,36,51,54–57]

Compound	Average elimination (%) <sup>a</sup>	Effluent concentrations (µg/l)	Main degradation products	Observation
<b>Non-ionic surfactants</b>				
Alkylphenol ethoxylates	90–99	<0.1–350	APEC, CAPEC, AP	Primary degradation fast; ultimate degradation less than 40%, with metabolites being potential endocrine disruptors
<b>Pharmaceuticals</b>				
Ibuprofen	65–90	0.37–0.60 (3.4) <sup>b</sup>		Rapid photodegradation Degradation product of lipid-regulating agents  Low removal rate
Diclofenac	69–75	0.06–0.81 (2.1)		
Clofibrilic Acid	34–51	0.12–0.36 (1.6)		
Benzafibrate	83	1.1–2.2 (4.6)		
Naproxen	45–66	0.27–0.61 (2.6)		
Ketoprofen	69	0.02–0.38 (0.87)		
Gemfibrozil	46–69	0.31–0.40 (1.9)		
Carbamazepine	7	0.30–2.1 (6.3)		
<b>Antiseptics</b>				
Triclosan	44–92	0.070–0.650	Methyl triclosan	Possible photodegradation
<b>Pesticides</b>				
MCPP and MCPA	–	20–400	2-Methyl-4-Cl-phenol	Application period (mid-March until mid-May)
2,4-D	–	<20	2,4-Dichlorphenol	
2,4,5-T	–	<20	2,4-D; 2,4-dichlorphenol	

<sup>a</sup>Primary elimination of the parent compound.

<sup>b</sup>Range of average values detected (in parentheses: maximum concentration detected).

# Removal Yield of Selected Organic Pollutants from Wastewaters of common treatments

## UV Irradiation

TABLE 3. Contaminant Removal using UV at 40 mJ/cm<sup>2</sup>

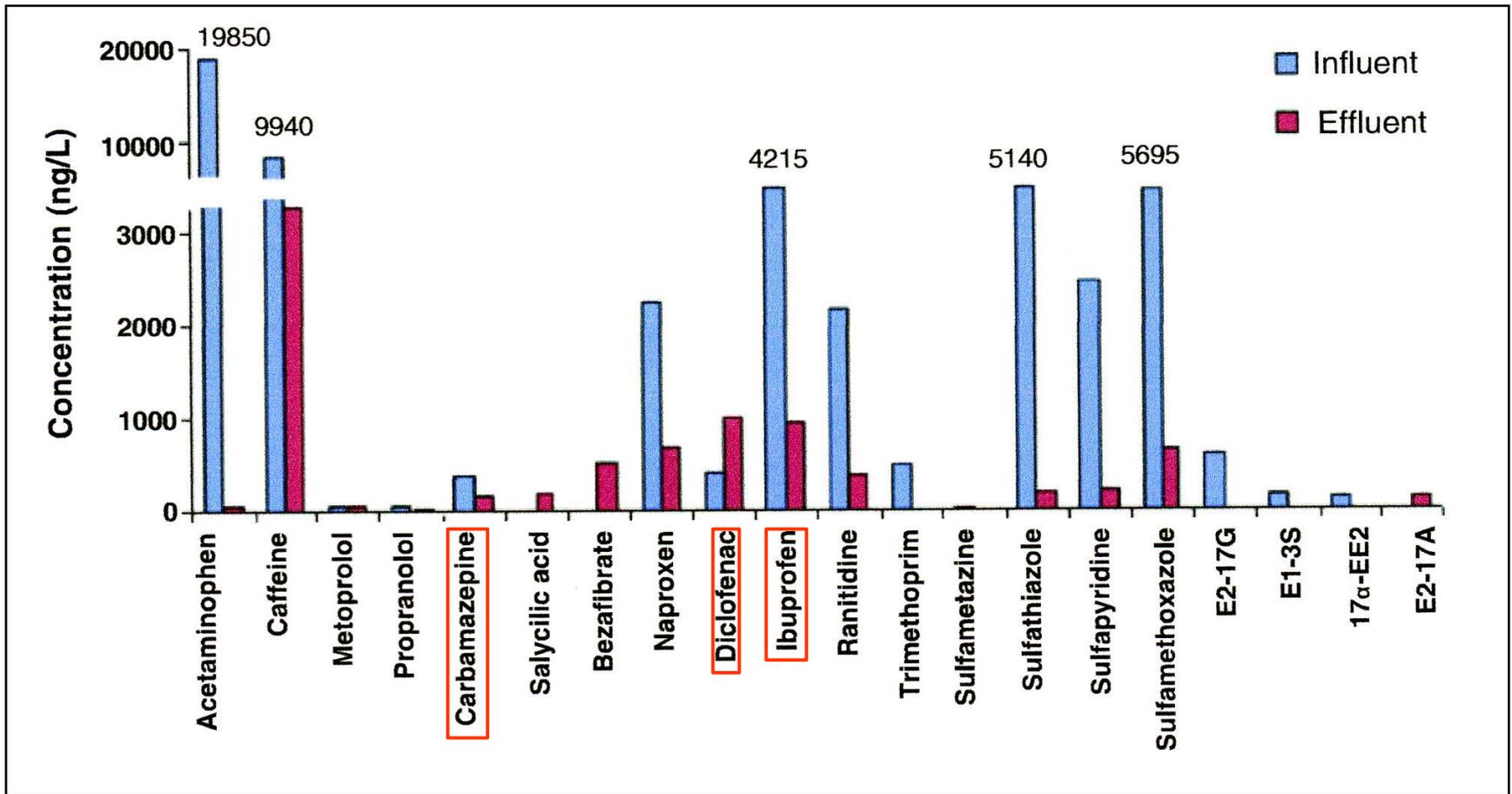
< 30% Removal	30–70% Removal	> 70% Removal
Testosterone	Sulfamethoxazole	
Progesterone	Triclosan	
Androstenedione	Diclofenac	
Estriol	Acetaminophen	
Ethinylestradiol		
Estrone		
Estradiol		
Erythromycin		
Trimethoprim		
Naproxen		
Hydrocodone		
Ibuprofen		
Caffeine		
Fluoxetine		
Meprobamate		
Diazepam		
Dilantin		
Carbamazepine		
DEET		
Atrazine		
Galaxolide		
TCEP		
Iopromide		
Pentoxifylline		
Metolachlor		
Gemfibrozil		
Musk Ketone		

## Chlorination

TABLE 4. Contaminant Removal using Free Chlorine (3.5 mg/L dose)

< 30% Removal	30–70% Removal	> 70% Removal
Testosterone	Ibuprofen	Estriol
Progesterone	Metolachlor	Ethinylestradiol
Androstenedione	Gemfibrozil	Estrone
Caffeine		Estradiol
Fluoxetine		Erythromycin-H <sub>2</sub> O
Meprobamate		Sulfamethoxazole
Diazepam		Triclosan
Dilantin		Trimethoprim
Carbamazepine		Naproxen
DEET		Diclofenac
Atrazine		Hydrocodone
Galaxolide		Acetaminophen
TCEP		Musk Ketone
Iopromide		
Pentoxifylline		

# How efficient is the removal of organic/emerging pollutants in conventional treatment plants (incl. AOPs)?



     Resistant in conventional STP, and examined in our work in radiation processing

**How efficient is the removal of organic/emerging pollutants in conventional treatment plants (incl. AOPs)?**

“mixed” results in reporting, BUT

**how reliable is that?**

**Removal ≠ Degradation ≠ Mineralization**

*Removal from solution:* what about the other phase(s)?

*Degradation in each phase:* what about by-products?

*Mineralization:* it is the only 100% safe option. (must be verified by TOC mass balance).

**HOW MANY PRESENTATIONS HERE HAVE ADDRESSED THE ISSUE?  
(Need of a common Benchmarking system?)**

# Tentative list of detected products of radiolytic decomposition of diclofenac by LC-TOFMS

Compound	RT (min)	Experimental m/z ([M+H] <sup>+</sup> )	Assigned elemental composition [M]	DBE	Error (ppm)*	In-source CID fragments	Comments
Diclofenac (DCF)	42.7	296.0234	C <sub>14</sub> H <sub>11</sub> NO <sub>2</sub> Cl <sub>2</sub>	9	1.9	278; 214,...	
DCF-TP1	44.50	250.0184	C <sub>13</sub> H <sub>9</sub> NCl <sub>2</sub>	9	0.7	214/216 215/217	Neutral loss of Formic acid (more apolar TP)
DCF-TP2	44.0	248.0458	C <sub>13</sub> H <sub>10</sub> NOCl	9	6.0		
DCF-TP3	43.87	230.0333	C <sub>13</sub> H <sub>8</sub> NOCl	10	14.9		Low int.
DCF-TP4	41.58	214.0394	C <sub>13</sub> H <sub>8</sub> NCl	10	11.3		
DCF-TP5	41.43	278.0126	C <sub>14</sub> H <sub>9</sub> NOCl <sub>2</sub>	10	2.8		
DCF-TP6	40.25	262.0577	C <sub>14</sub> H <sub>9</sub> NOCl	9	20		Dechlorination
DCF-TP7	40.22	254.0086	C <sub>12</sub> H <sub>9</sub> NOCl <sub>2</sub>	8	7.9		
DCF-TP8	37.11	244.0464	C <sub>14</sub> H <sub>10</sub> NOCl	10	24.5		-OH and -Cl
DCF-TP9	33.62	274.0237	C <sub>14</sub> H <sub>8</sub> NO <sub>3</sub> Cl	11	10.4		+OH and -Cl
DCF-TP10	32.96	264.0414	C <sub>13</sub> H <sub>10</sub> NO <sub>3</sub> Cl	9	3.0	246 (loss H <sub>2</sub> O)	
DCF-TP11	32.50	294.0053	C <sub>14</sub> H <sub>9</sub> NO <sub>2</sub> Cl <sub>2</sub>	10	10.3	245/247	
DCF-TP12	31.5	258.0309	C <sub>14</sub> H <sub>8</sub> NO <sub>2</sub> Cl	11	2.8		
DCF-TP12	30.9	278.0573	C <sub>14</sub> H <sub>12</sub> NO <sub>3</sub> Cl	9	2.0	230.03/232.03 260.0/262.03 197	- Cl + OH
DCF-TP13	30.7	266.0093	C <sub>13</sub> H <sub>9</sub> NOCl <sub>2</sub>	9	15.4	248 (water loss)	
DCF-TP14	30.7	258.0309	C <sub>14</sub> H <sub>8</sub> NO <sub>2</sub> Cl	11	2.8		
DCF-TP15	30.2	298.0050	C <sub>13</sub> H <sub>9</sub> NO <sub>3</sub> Cl <sub>2</sub>	9	6.0		
DCF-TP17	29.1	312.0156	C <sub>14</sub> H <sub>11</sub> NO <sub>3</sub> Cl <sub>2</sub>	9	10.3	Position Isomer of DCF-TP16 [Check 246.030 coeluting frag?	DCF-OH
DCF-TP18	28.1	260.0452	C <sub>14</sub> H <sub>10</sub> NO <sub>2</sub> Cl	10	8.0	Frag @ 232.05/234.05 196/197/198	Dechlorination
DCF-TP19	27.6	278.0546	C <sub>14</sub> H <sub>12</sub> NO <sub>3</sub> Cl	9	11.7		
DCF-TP20	27.3	246.0295	C <sub>13</sub> H <sub>8</sub> NO <sub>2</sub> Cl	10	8.7		-Cl -CH <sub>2</sub>
DCF-TP21	27.1	264.0398	C <sub>13</sub> H <sub>10</sub> NO <sub>3</sub> Cl	9	9.1		
DCF-TP22	27.0	278.0567	C <sub>13</sub> H <sub>10</sub> NO <sub>3</sub> Cl	9	4.1	Water loss (m/z 260) Coeluting m/z 294.0037. Need to check MS/MS	
DCF-TP23	26.4	260.0441	C <sub>14</sub> H <sub>10</sub> NO <sub>2</sub> Cl	10	12.3		Dechlorination
DCF-TP24	24.7	280.0237	C <sub>14</sub> H <sub>11</sub> NOCl <sub>2</sub>	9	19.1	Water loss	Low int. (Check SPE vial)
DCF-TP25	23.8	244.0517	C <sub>14</sub> H <sub>10</sub> NOCl	10	2.8		Low int.
DCF-TP26	23.7	294.0500	C <sub>14</sub> H <sub>12</sub> NO <sub>4</sub> Cl C <sub>15</sub> H <sub>13</sub> NOCl <sub>2</sub> (2 <sup>nd</sup> option)	9	9.4	Water loss	To be confirmed Elemental comp.
23.00 (6900 scan)							

**HPLC Method:** A: Water 0.1 % Formic acid; B: Acetonitrile, 0.1 % formic acid. Flow-rate: 0.5 ml/min. Gradient: 0-3min: 30 % B, then from 3-10 min, 30-40 % → then 10-40 min, from 40 % to 65 %, then 40-45 min, from 65% to 100%, 45-46, 100% , then 46-47, from 100% to 30% (equilibration) and from 47-55 min, 30 % (initial mobile phase composition for equilibration).

**IT-TOF Conditions:** full-scan acquisition with polarity switching; mass range: m/z 150-1000; ion trap accumulation time: 50 ms

**DCF solution irradiated with 3.6 kGy dose**

# Advanced Oxidation Processes (AOPs)

defined as near ambient temperature and pressure water treatment processes which involve the generation of highly reactive radicals (**especially hydroxyl radicals**) in sufficient quantity to effect water purification

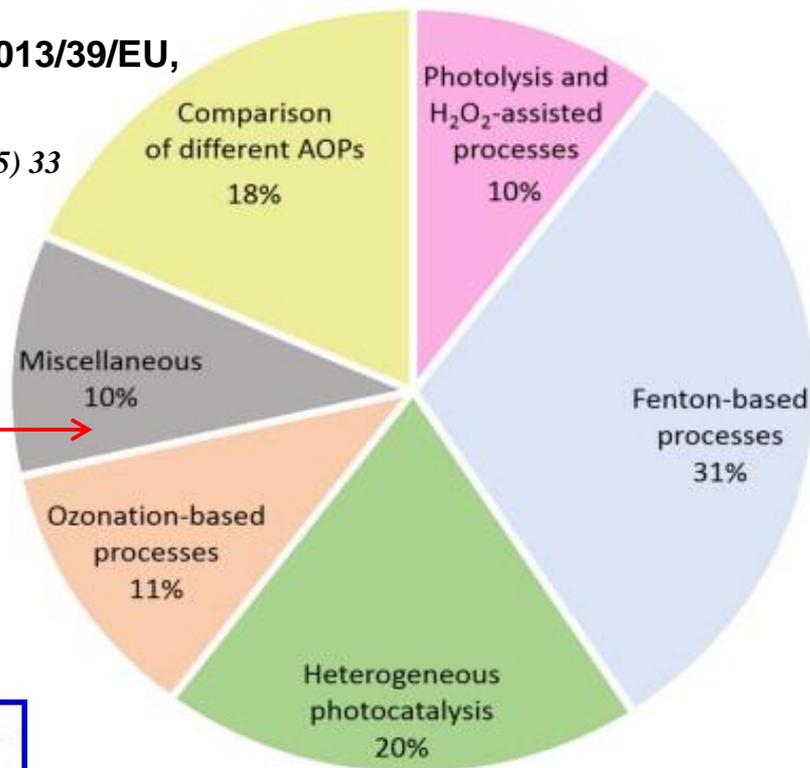
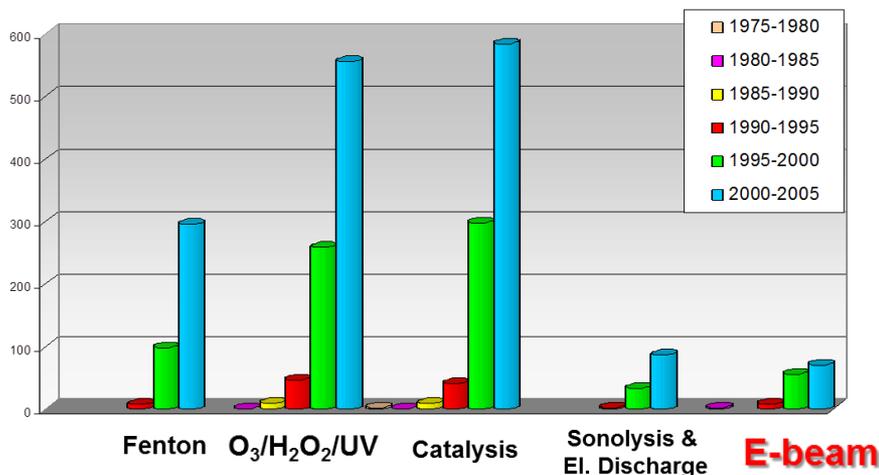
*Glaze et al., Ozon Sci. Eng., 9 (1987) 335*

## Relative Frequency of Reports of Different Types of AOPs (2004-2015)

Search on **Scopus database** using as keywords

1. name of each org. compound listed in Directive 2013/39/EU,
2. "advanced oxidation process"

*Ribeiro et al., Environ. Int. 75 (2015) 33*

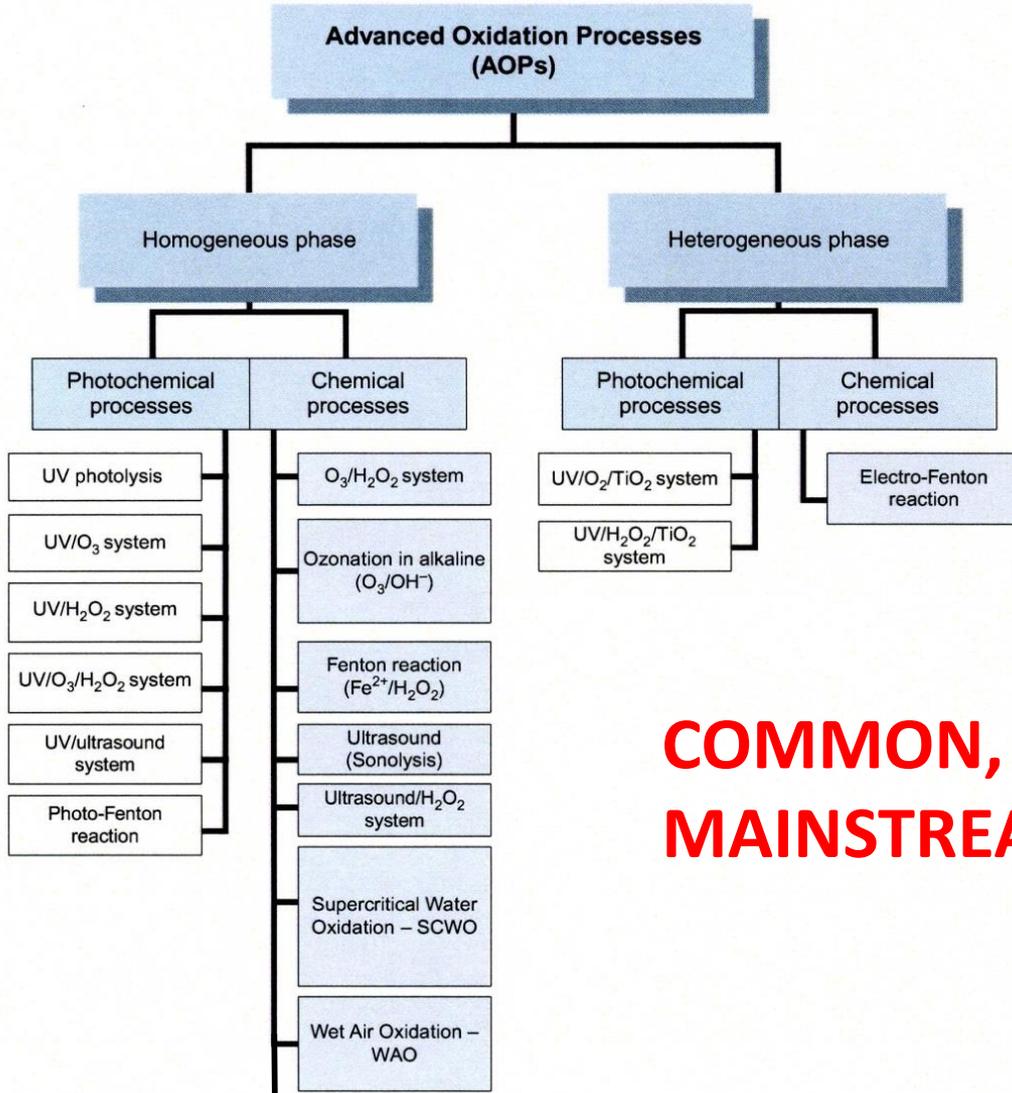


### List of Reactions of Hydroxyl Radical

Mechanism	Reaction
Addition	$\text{OH}^\cdot + \text{C}_6\text{H}_6 \rightarrow \text{C}_6\text{H}_6\text{-OH}$
Hydrogen abstraction	$\text{OH}^\cdot + \text{CHCl}_3 \rightarrow \dot{\text{C}}\text{Cl}_3 + \text{H}_2\text{O}$
Electron transfer	$\text{OH}^\cdot + [\text{Fe}(\text{CN})_6]^{4-} \rightarrow [\text{Fe}(\text{CN})_6]^{3-} + \text{OH}^-$
Radical combination	$\text{OH}^\cdot + \text{OH}^\cdot \rightarrow \text{H}_2\text{O}_2$

# Advanced Oxidation Processes Classification

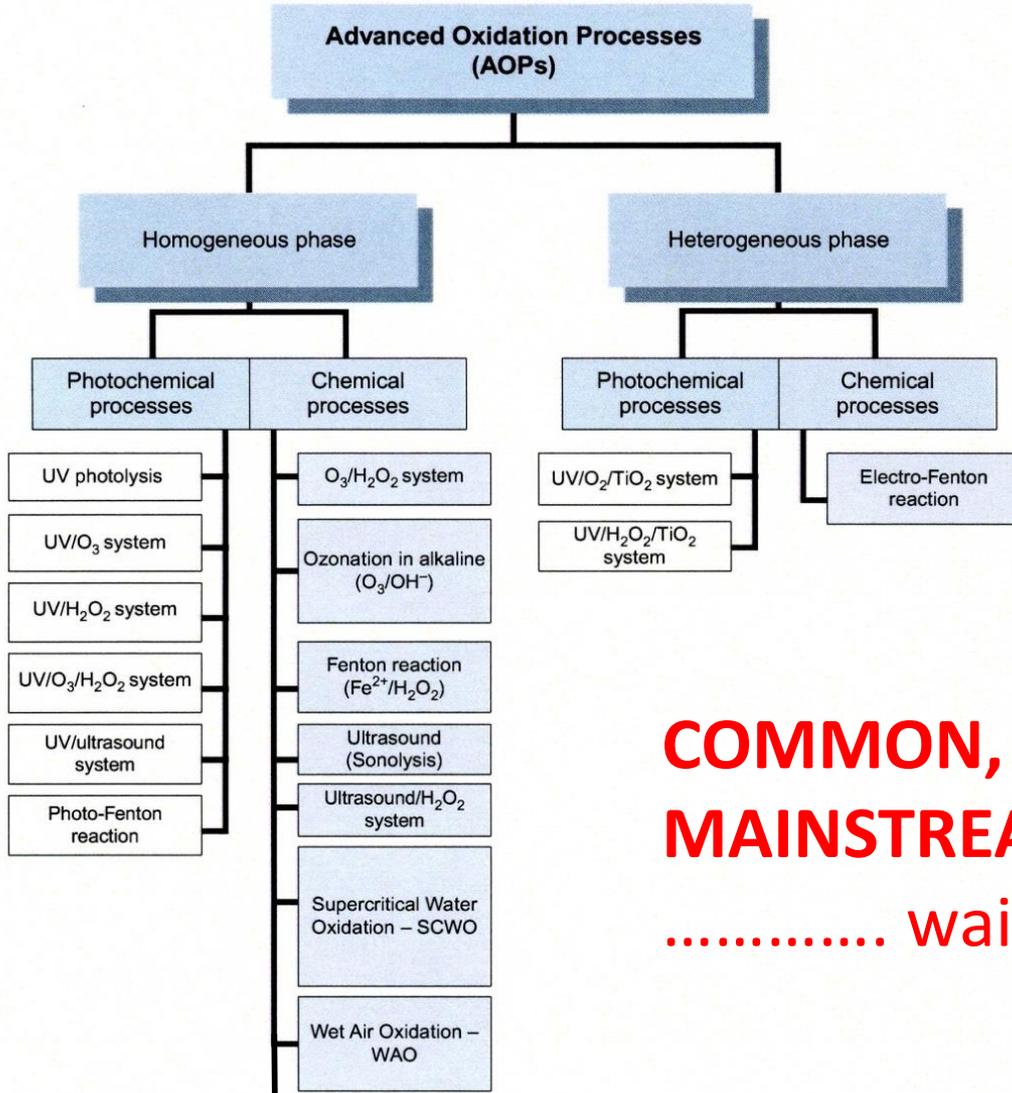
(i.e. chemical degradation via oxidative radical, e.g.  $\cdot\text{OH}$  generation)



**COMMON, CURRENT AOPs  
MAINSTREAM CLASSIFICATION**

# Advanced Oxidation Processes Classification

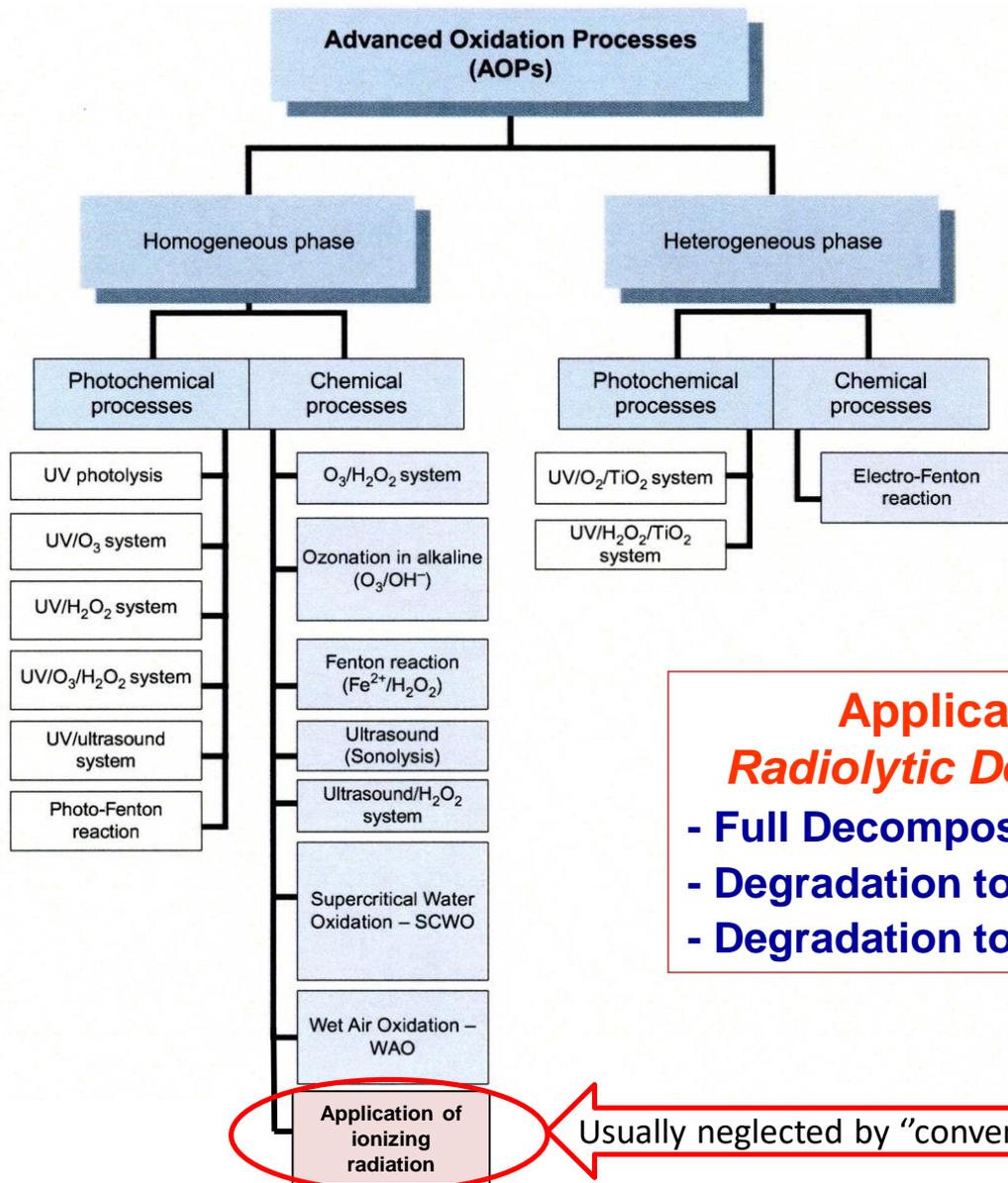
(i.e. chemical degradation via oxidative radical, e.g.  $\cdot\text{OH}$  generation)



**COMMON, CURRENT AOPs  
MAINSTREAM CLASSIFICATION**  
..... wait, something's missin'!

# Advanced Oxidation Processes Classification

(i.e. chemical degradation via oxidative radical, e.g.  $\cdot\text{OH}$  generation)



Formation of free radicals and molecular products:  
 $e^-_{aq}$ ,  $\text{H}\cdot$ ,  $\text{HO}\cdot$ ,  $\text{HO}_2\cdot$ ,  $\text{OH}^-$ ,  $\text{H}_3\text{O}^+$ ,  $\text{H}_2$ ,  $\text{H}_2\text{O}_2$   
**BOTH OXYDATIVE AND REDUCTIVE**

**AO(R)P**  
**ADVANCED OXYDATION & REDUCTION PROCESS**

**Application of Ionizing Radiation for Radiolytic Degradation of Organic Pollutants:**

- Full Decomposition to non-toxic species (inorganic)
- Degradation to less toxic species
- Degradation to more easily biodegradable species

Usually neglected by "conventional" water literature, except by radiation chemists

**RADIATION ?**

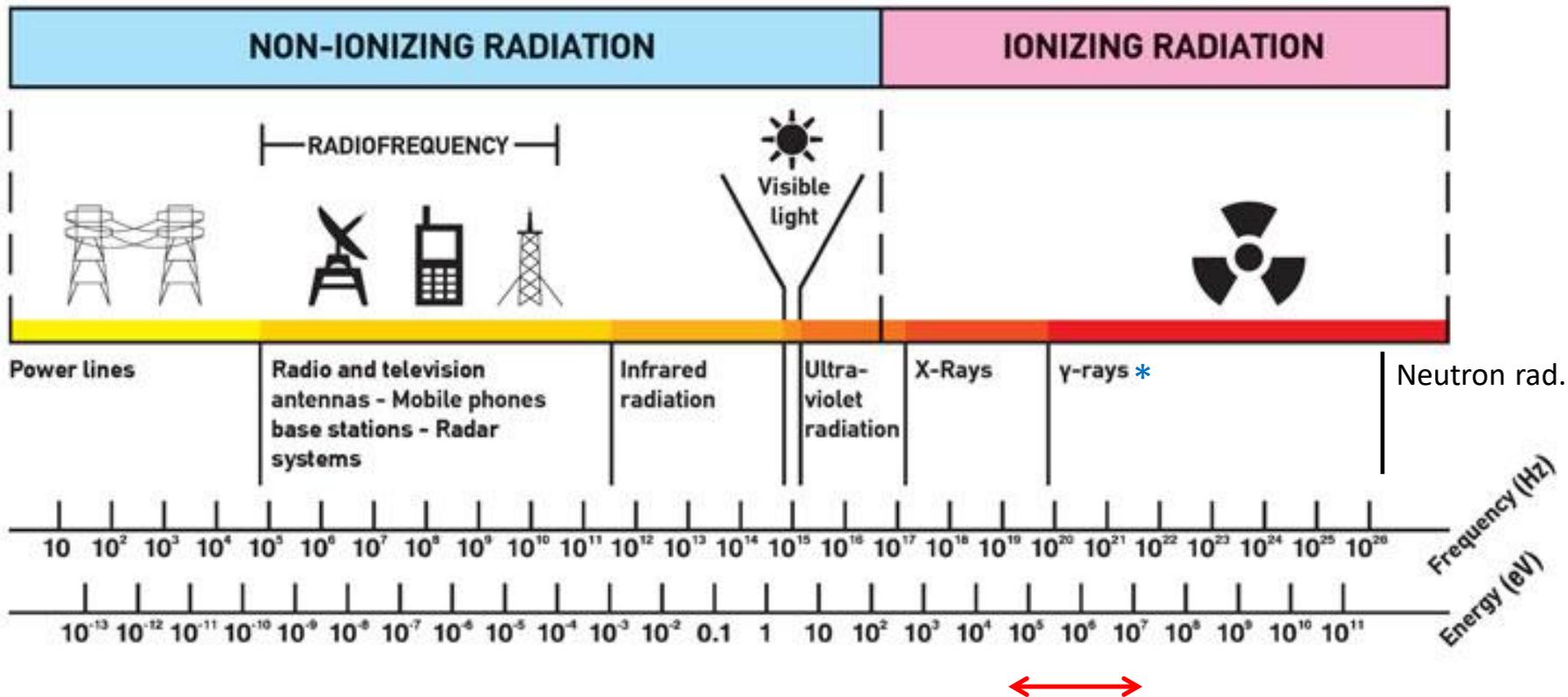


**NOT REALLY...**

# RADIATION: NON-IONIZING vs. IONIZING

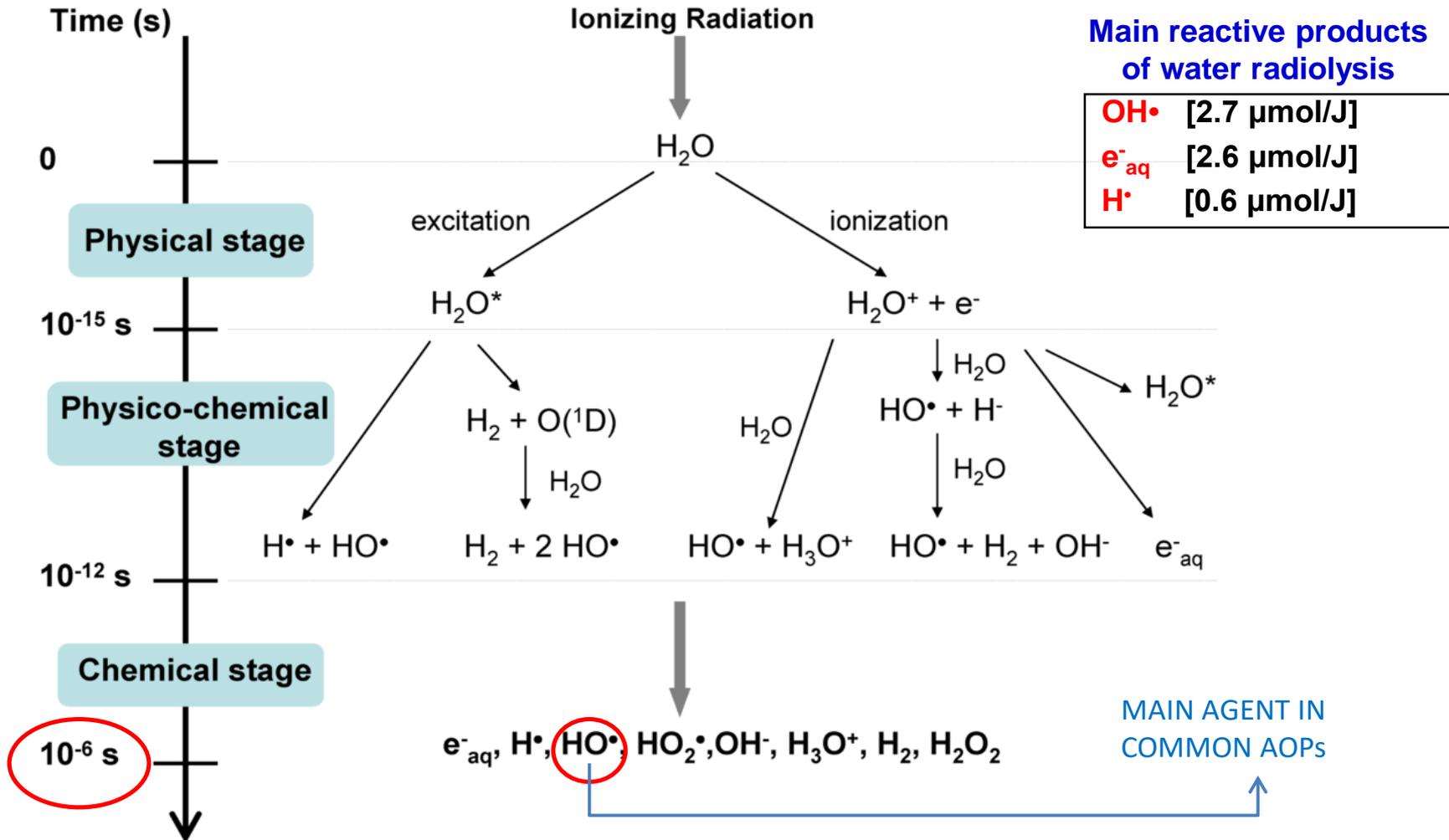
*non-ionizing: cannot break chemical bonds but may vibrate atoms*

*ionizing: can turn atoms into ions by causing loss of electrons*



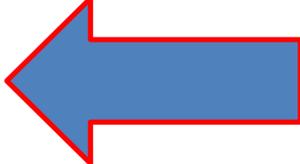
- **γ-Radiation: most penetrating form of radiation (except neutron).** usually from  $^{60}\text{Co}$  source, identical effects can be obtained from electron beam (EB) with additional “practical” advantages

# ADVANCED OXYDATION & REDUCTION PROCESSES BY IONIZING RADIATION OCCUR EXTREMELY FAST



RADICALS AND MOLECULAR REACTANTS ALSO REVERT EQUALLY FAST TO THE ORIGINAL STATE (WATER) IF NO ORGANIC MOLECULES/SCAVENGERS ARE PRESENT IN SOLUTION. NO TRACE OF RADIOLYSIS (ENERGY OR RADIATION) IS LEFT IN THE SOLUTION.

# Dose Rates achievable by Different Radiation Sources

Kind of the radiation source	kW	Dose rate (MGy h <sup>-1</sup> )	
X-rays: 10 mA, 250 kV	$0.5 \times 10^{-8}$	$1.8 \times 10^{-5}$	
<sup>60</sup> Co-γ-Source			
0.5 x 10 <sup>6</sup> Ci	0.18	0.65	
1 x 10 <sup>6</sup> Ci	0.36	1.30	
<i>Electron accelerators</i>			
Van de Graaff (1 mA, 2 MeV)	2	$7.2 \times 10^3$	
Rhodotron (20 mA, 5 MeV)	100	$3.6 \times 10^5$	
(10 mA, 10 MeV)	100	$3.6 \times 10^5$	
DYNAMITRON (40 mA, 5 MeV)	200	$7.2 \times 10^5$	
LINAC (50 mA, 10 MeV)	500	$1.8 \times 10^6$	

**10 kGy absorbed dose produce 2.9 mM ·OH radicals**

## Dose Units

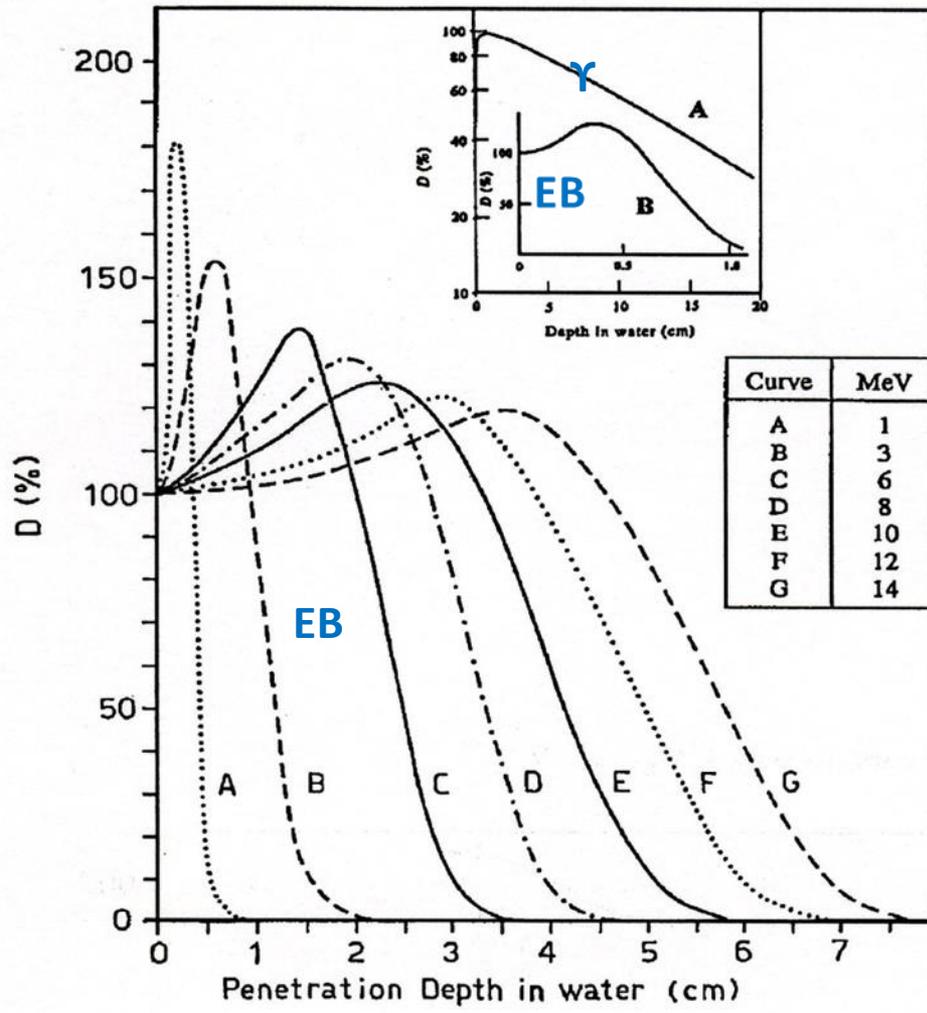
1 rad = 100erg g<sup>-1</sup> =  $6.24 \times 10^{19}$  eVg<sup>-1</sup>; 100 rad = 1 Gy

1 Mrad = 10<sup>6</sup> rad = 10 kGy = 10 Wsg<sup>-1</sup> Stoff

1 kW = 1 mA x 1 MeV =  $3.6 \times 10^6$  J kg<sup>-1</sup> = 360 Mrad kg h<sup>-1</sup>

## Comparison of Types of Radiation Used for Degradation of Pollutants

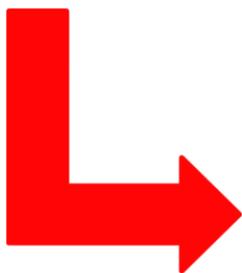
Electron beam (EB)	$\gamma$ -Radiation from $^{60}\text{Co}$ source
<b>Advantages</b>	
High energy High dose rate Switch on and off operation Most efficient source of $\text{OH}^\cdot$	High penetration depth Lower cost than EB accelerators
<b>Disadvantages</b>	
High cost Low penetration depth	Continuous operation Careful protection needed against radiation Most radiation absorbed by shielding Decreasing activity in time Low social acceptance



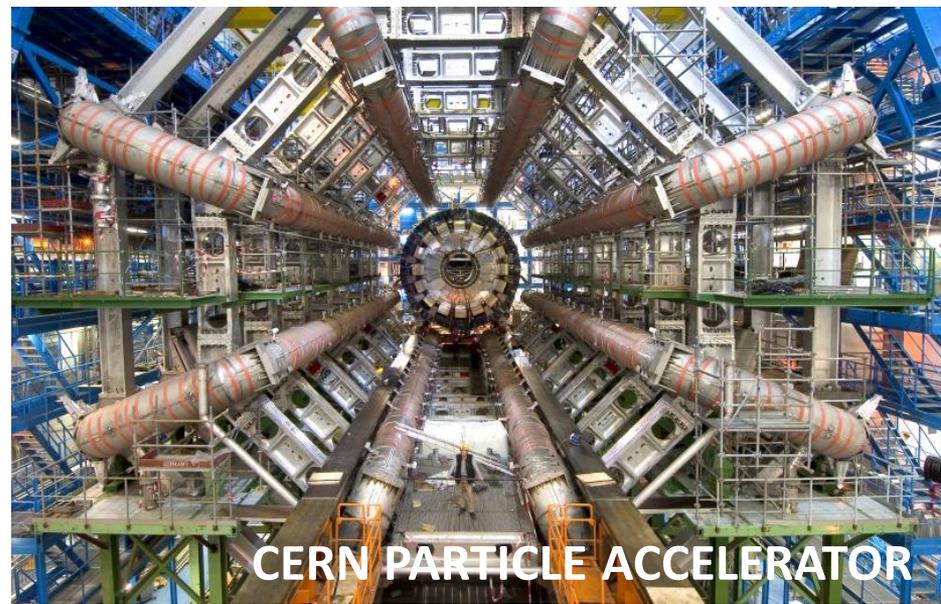
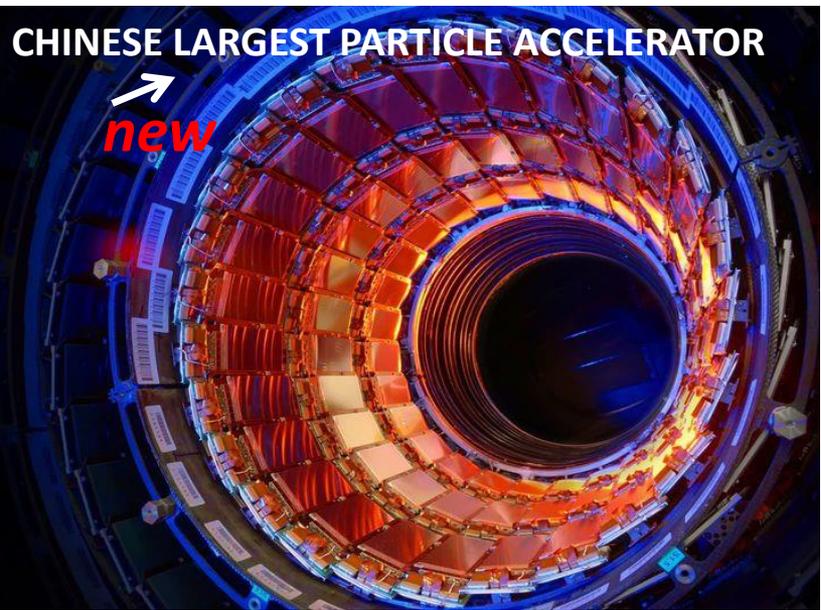
# Advanced Oxidation/Reduction Processes and Reactive Species Involved in Destruction of Organic Pollutants

System	$\cdot\text{OH}$	$e^-_{\text{aq}}$	$\cdot\text{H}$
O <sub>3</sub> /UV or O <sub>3</sub> /H <sub>2</sub> O <sub>2</sub>	X		
TiO <sub>2</sub> /hv	X	Conduction band electron	
ZnO/hv	X	Conduction band electron	
Sonolysis	X		X
H <sub>2</sub> O <sub>2</sub> /UV	X		
Pulsed UV	X		
Fentons (or Photo-Fentons)	X		
Electro-hydraulic Cavitation	X		X
Supercritical water	X		X
Electron-beam irradiation	X	X	X

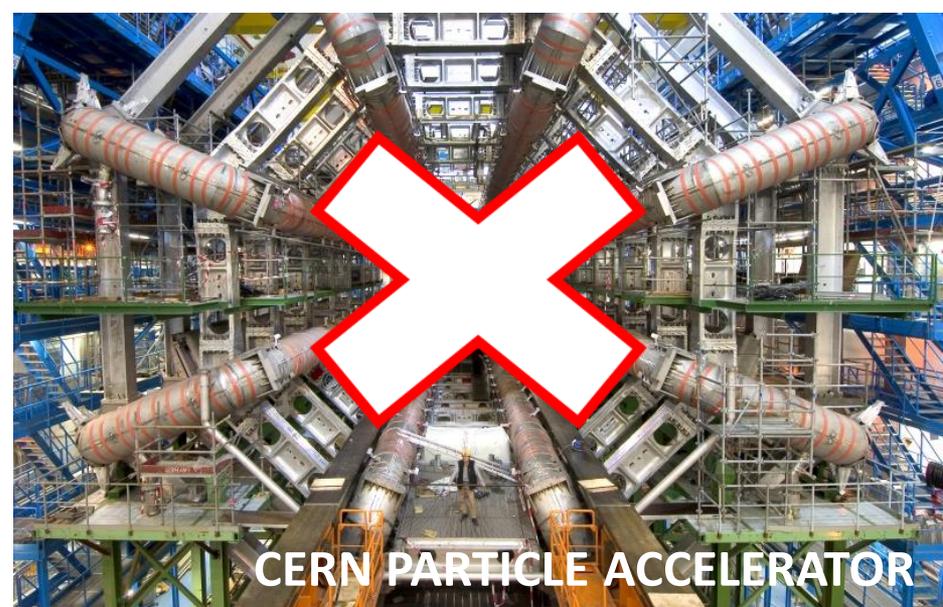
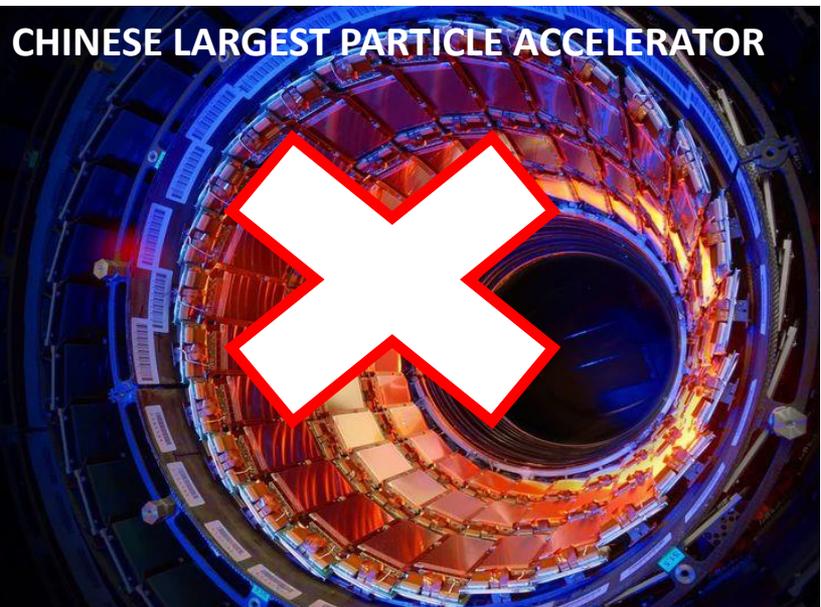
Cooper et al., *Ozone Sci. Technol.*, 30 (2008) 58



Compound	Bimolecular rate constants (M <sup>-1</sup> s <sup>-1</sup> 10 <sup>9</sup> )			Relative importance of species (%)		
	$\cdot\text{OH}$	$e^-_{\text{aq}}$	$\cdot\text{H}$	$\cdot\text{OH}$	$e^-_{\text{aq}}$	$\cdot\text{H}$
<b>Target Organic Compounds*</b>						
MTBE	2	0.0175	0.0001	99	1	0
Trichloroethylene	2.9	1.9	NF	61	39	0
Tetrachloroethylene	2	1.3	5	46	29	25
Benzene	7.6	0.009	0.91	97	01	3
Toluene	5.1	0.011	2.6	90	0.1	10
Ethylbenzene	7.5	NF	NF	100	0	0
$\alpha$ -Xylene	6.7	NF	2	94	0	6
Chloroform	0.054	11	0.073	0.4	99	0.1
CHBrCl <sub>2</sub>	NF	21	NF	0	10	0
CHBr <sub>2</sub> Cl	NF	20	NF	0	10	0
Bromoform	0.11	26	1.9	0.5	97.5	2
Ethylenedibromide	0.26	14	NF	2	98	0
DBCP	0.73	NF	NF	100	0	0
NDMA	0.33	NF	NF	100	0	0
Atrazine	2.6	NF	NF	100	0	0
Simazine	208	NF	NF	100	0	0
<b>Natural Scavenging Compounds**</b>						
O <sub>2</sub>	NR	19	<0.001	no data available		
HCO <sub>3</sub> <sup>-</sup>	0.0085	<0.001	<0.001			
CO <sub>3</sub> <sup>2-</sup>	0.39	0.00004	NR			
Cl <sup>-</sup>	3	<0.001	<0.00001			
NO <sub>2</sub> <sup>-</sup>	11	0.0035	0.71			
NO <sub>3</sub> <sup>-</sup>	NR	9.7	0.0014			
DOC	0.2	NR	NR			



**WHAT IS AN ELECTRON ACCELERATOR (E-BEAM)?**



**CERN PARTICLE ACCELERATOR**

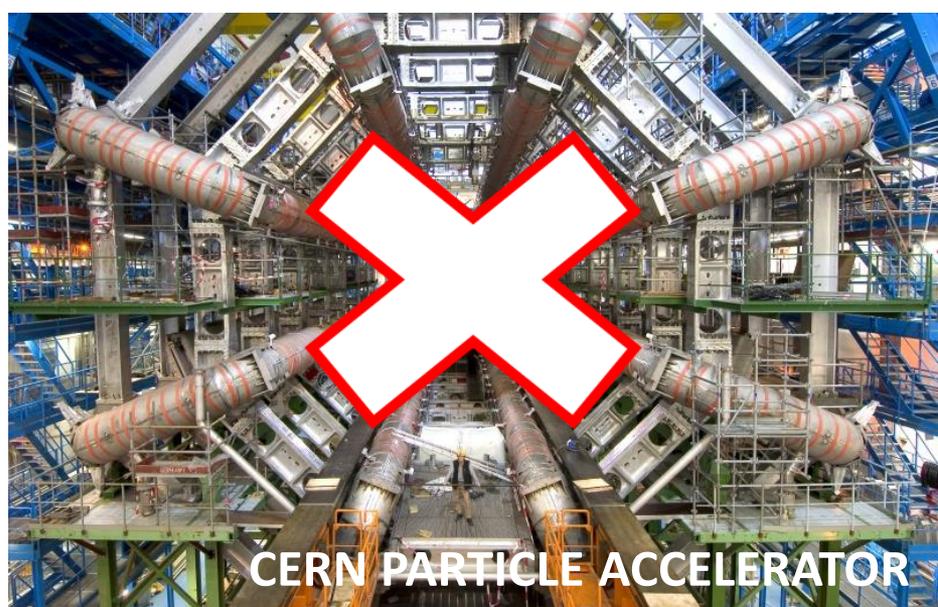
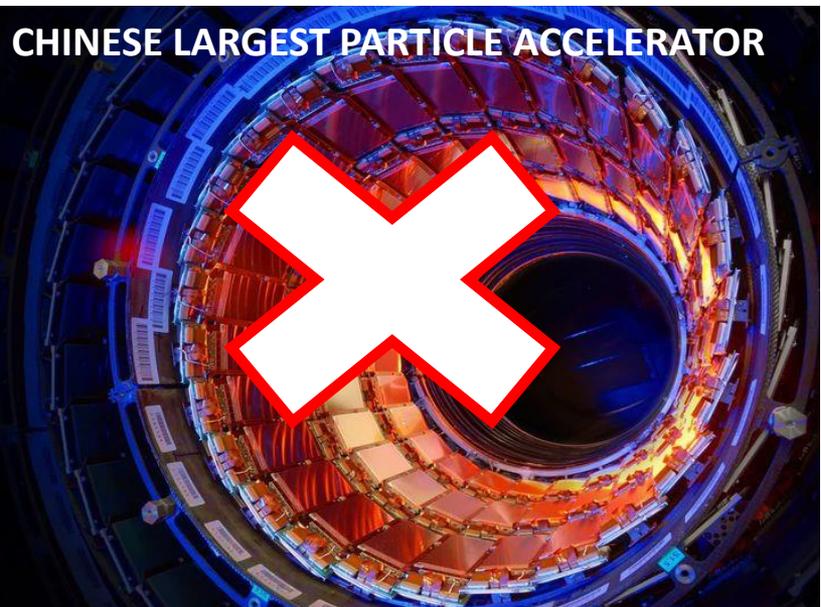
## **WHAT IS AN ELECTRON ACCELERATOR (E-BEAM)?**

**BUILD YOUR OWN**

*(YOUTUBE ONLINE VIDEO)*



**ELECTRON ACCELERATOR**

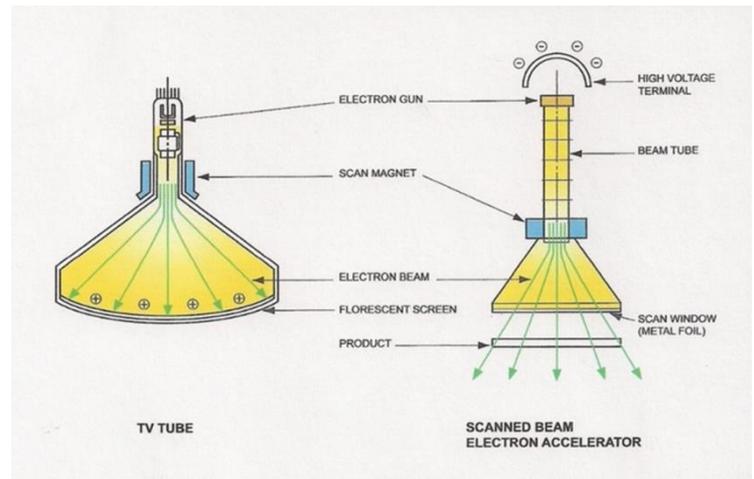


**CERN PARTICLE ACCELERATOR**

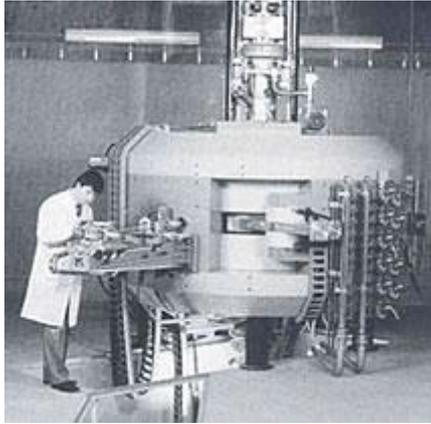
## WHAT IS AN ELECTRON ACCELERATOR (E-BEAM)?



**ELECTRON ACCELERATOR**



**BASICALLY, A LARGE TV TUBE!!!**



1950's Electron accelerator

2000's E-BEAM to treat 10000 m<sup>3</sup>/d  
Textile Wastewater in S. Korea



E-Beam for sterilization of  
aseptic packaging (food/medical)



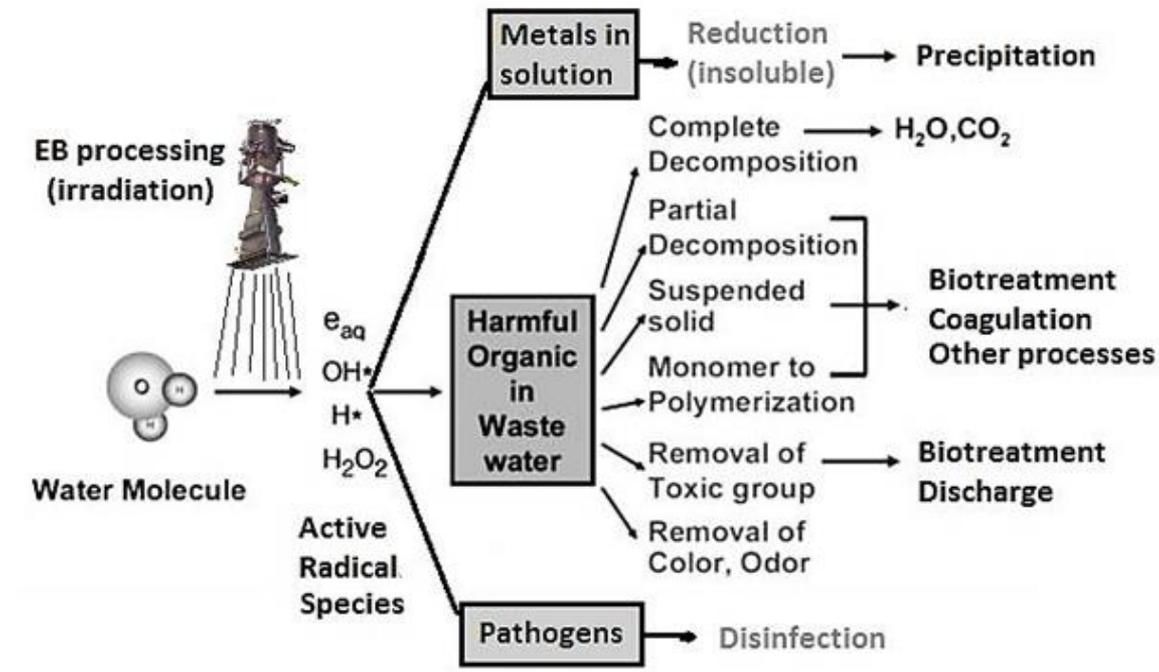
E-Beam for food sterilization

Present day US-Postal service:  
E-Beam for suspected anthrax-  
contaminated post sterilization



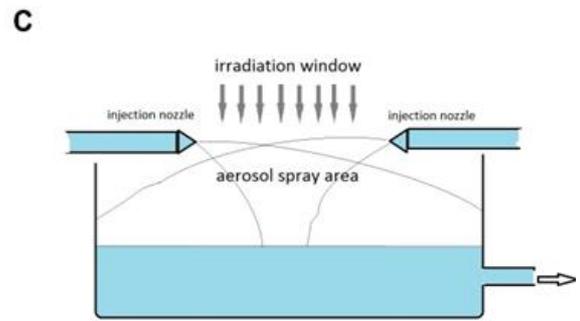
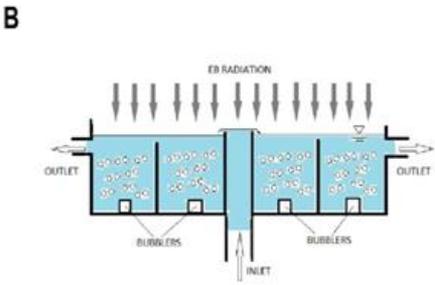
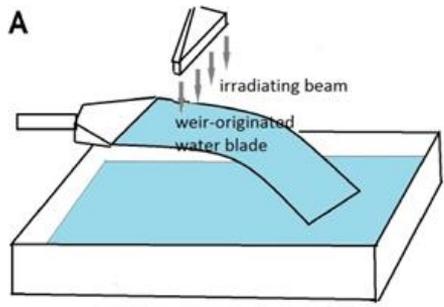
Present day compact E-Beam for  
communications cable processing

# E-BEAM APPLICATION TO WATER & WASTEWATER

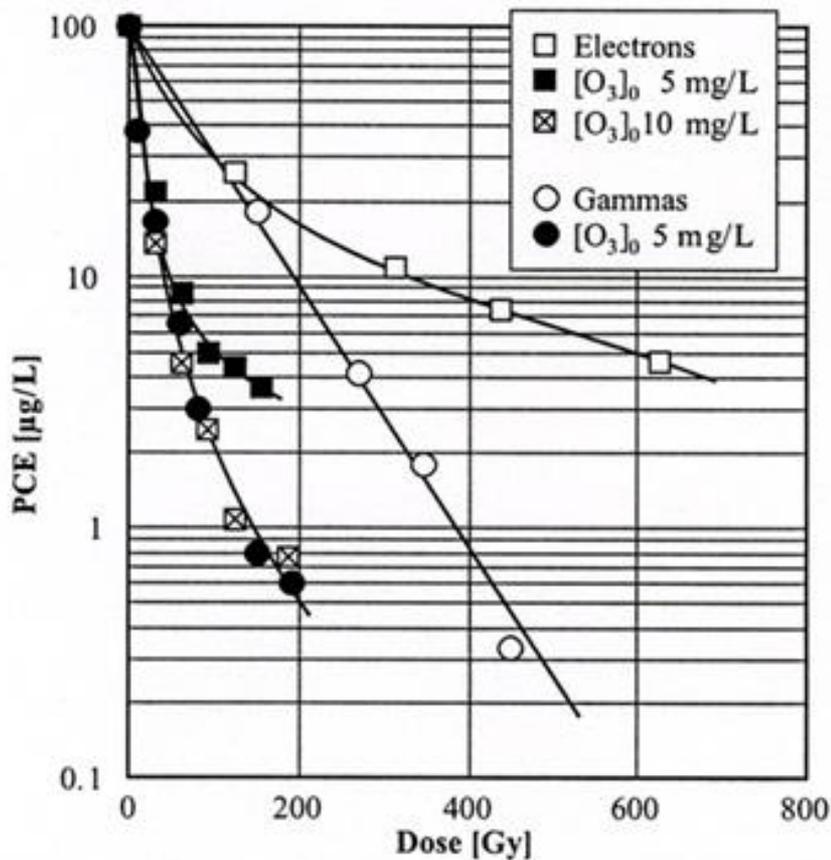


FLEXIBLE, ADAPTABLE TO OBJECTIVES, EASILY INTEGRATED WITH OTHER EXISTING PROCESSES

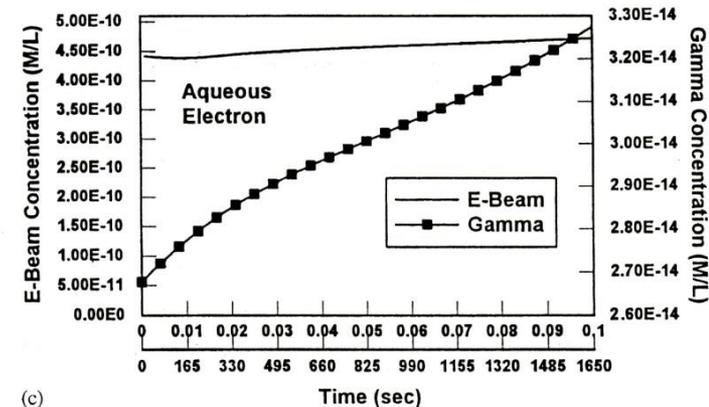
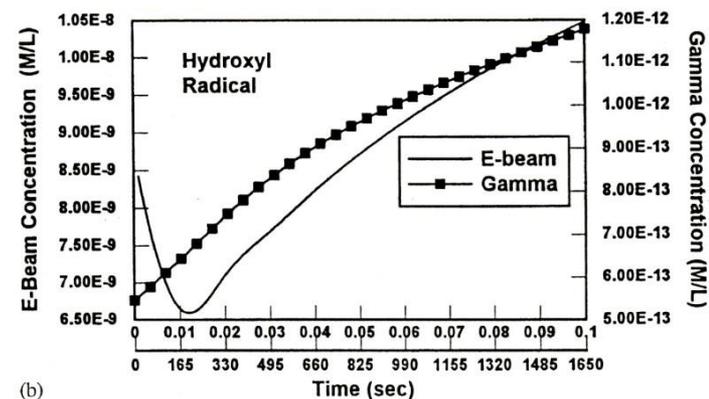
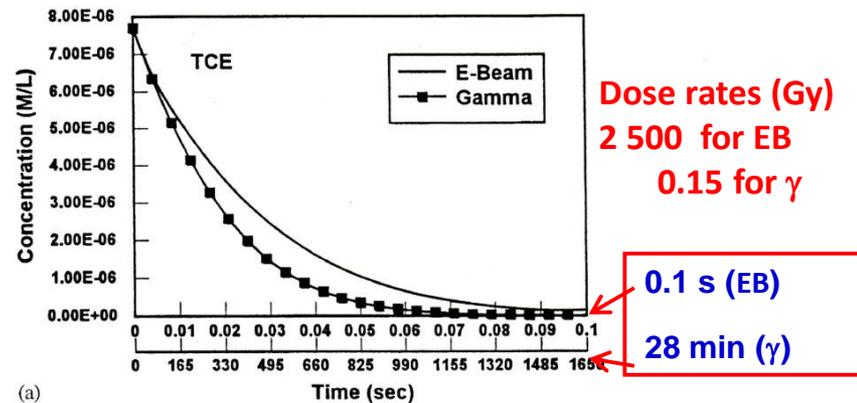
STREAM IRRADIATION MODES



# APPLICATIONS: Comparison of EB and $\gamma$ Irradiation – Dose-rate Effects



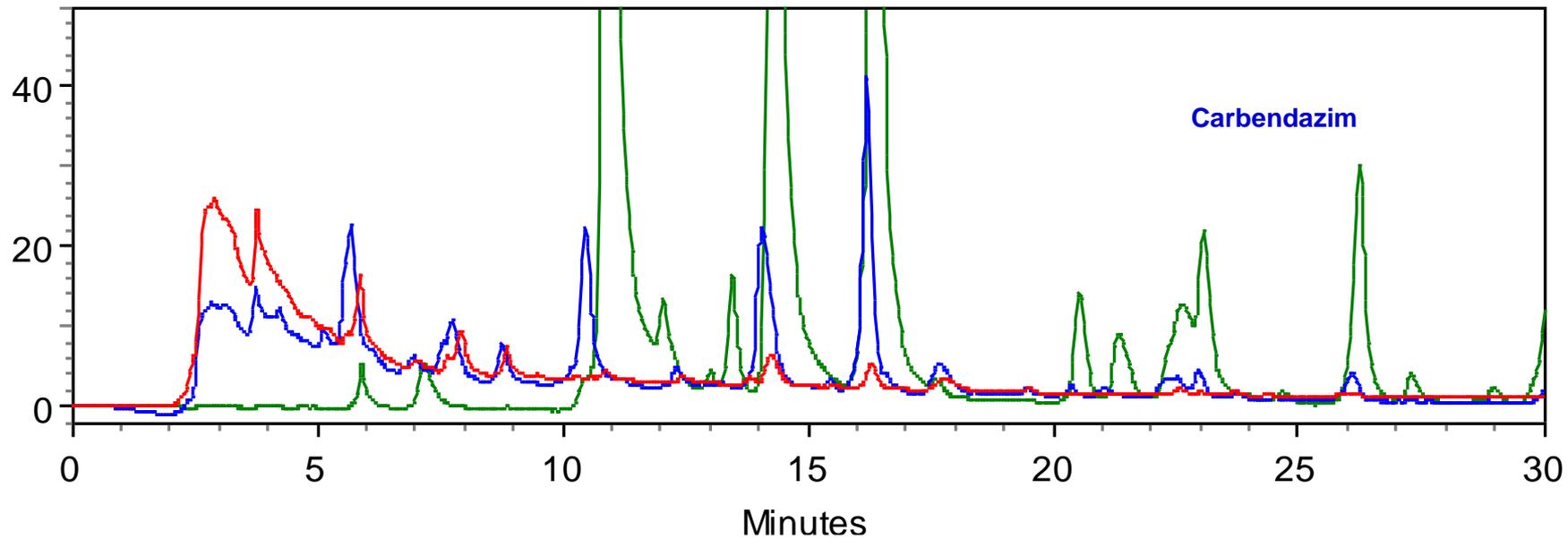
Variable dose-rate effect for EB, gamma, alone or plus  $\text{O}_3$



# Irradiation of Industrial Wastes from Production of Carbendazim

HPLC chromatograms for 1:20 diluted industrial wastes from production of carbendazim irradiated with electron beam:

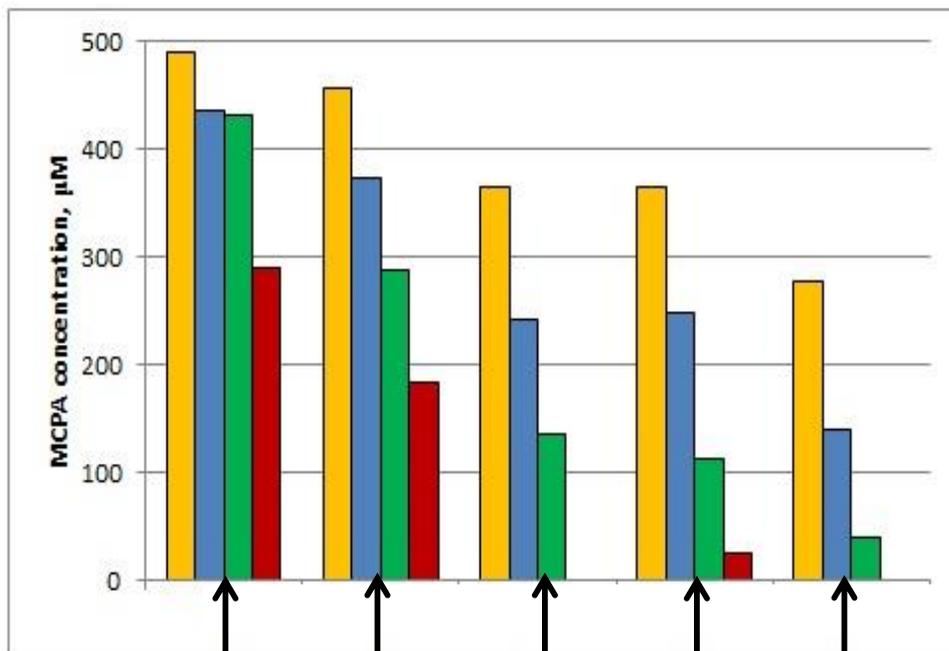
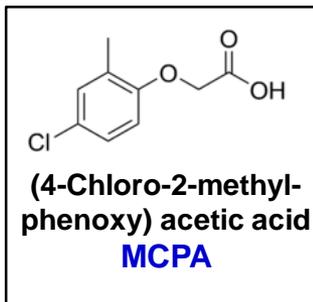
- prior to the irradiation (green)
- irradiated with 26 kGy dose (blue)
- irradiated with dose 52 kGy (red)



## $\gamma$ -Irradiation of MCPA Pesticide

Changes of MCPA concentration in aqueous solutions determined by HPLC after  $\gamma$ -irradiation with different doses and in different chemical conditions

Initial MCPA concentration 500  $\mu\text{M}$



Absorbed doses:

0.5 1.0 2.0 4.0 kGy

pH 7, aerated with 4.8 mM  $\text{H}_2\text{O}_2$  ( $\cdot\text{OH}$ ,  $\text{O}_2^{\cdot-}$ ,  $\text{HO}_2\cdot$ )

pH 7, aerated ( $\cdot\text{OH}$ ,  $\text{O}_2^{\cdot-}$ ,  $\text{HO}_2\cdot$ )

pH 7,  $\text{N}_2\text{O}$  saturated ( $\cdot\text{OH}$ )

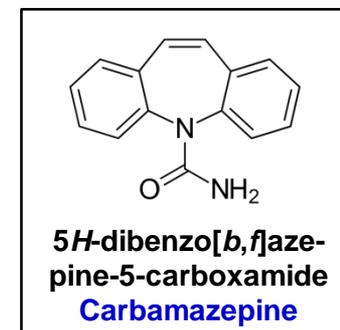
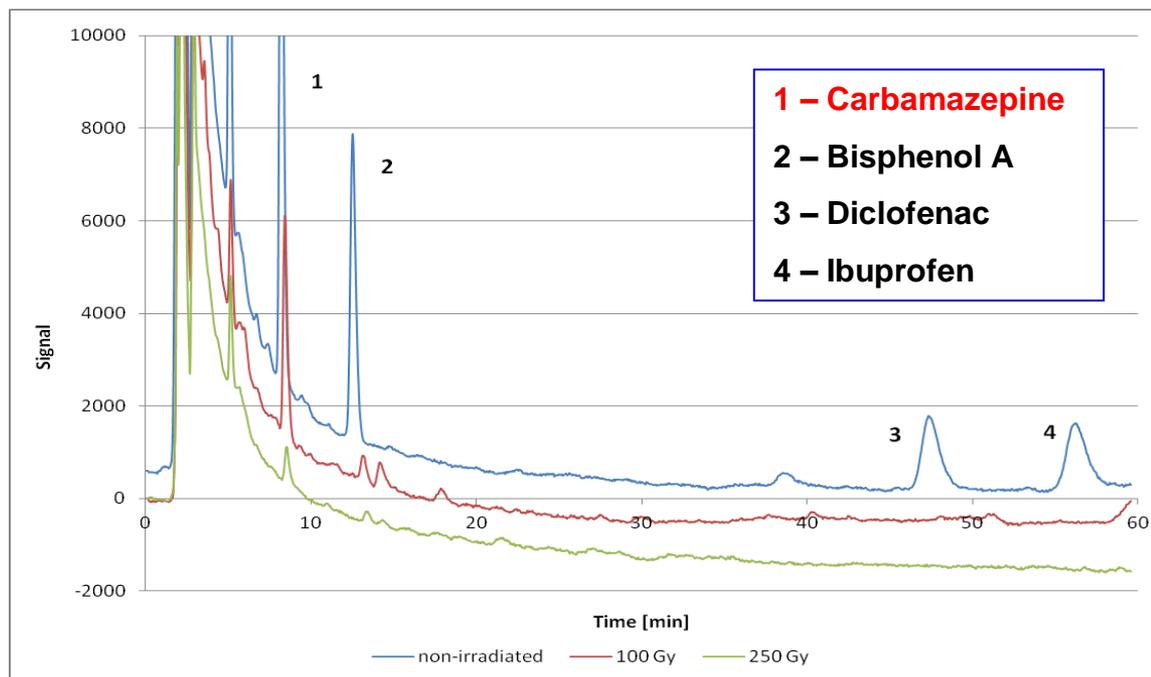
pH 1.5, Ar saturated with *t*-butanol ( $\cdot\text{H}$ )

pH 7, Ar saturated, with *t*-butanol ( $e_{aq}^-$ )

# $\gamma$ -Irradiation of River Water Sample Spiked with Pharmaceuticals

Water sample from river Vistula in Warsaw, spiked with 10 ppb of each analyte

500 mL spiked sample preconcentrated on Oasis HBL (Waters), eluted with 2 mL methanol – prior to and after  $\gamma$ -irradiation at different doses



Non-irradiated

Irradiated with 100 Gy

Irradiated with 250 Gy

RP-HPLC with UV detection at 220 nm, column KROMASIL-100 C18, 25 cm, 5  $\mu$ m, 4 mm

Isocratic elution with 50% 0.6 mM  $\text{KH}_2\text{PO}_4$ , 30% acetonitrile, 20% methanol, pH 4

## Experimental Factors Determining the Yield of Radiation-Induced Degradation of Organic Pollutants

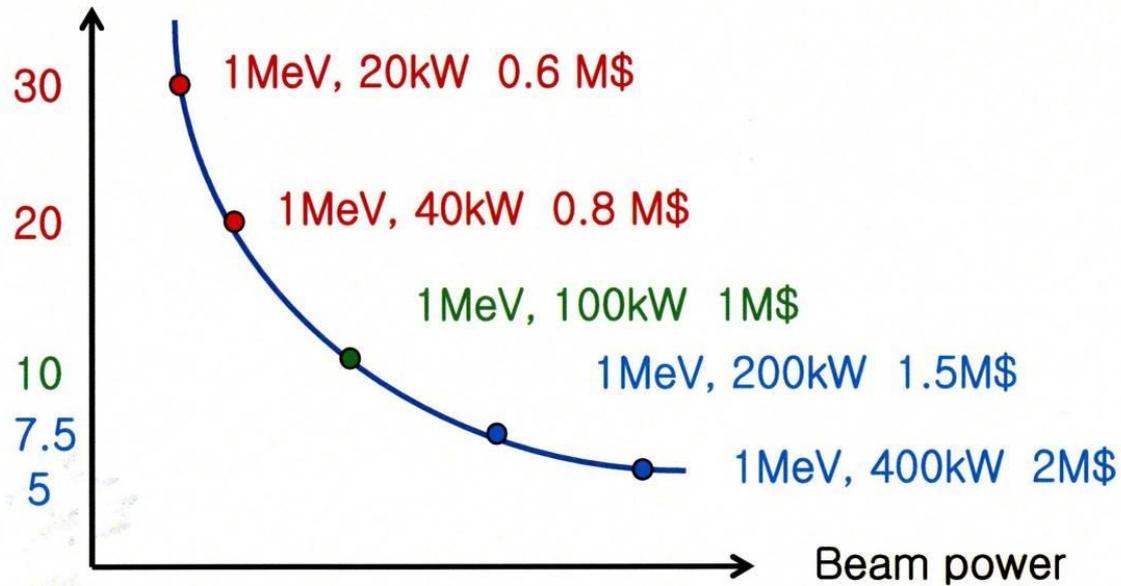
- Molecular structure of decomposed pollutant
- Kind and energy of radiation, absorbed dose and dose-rate
- Effect of presence of radical scavengers
- Initial concentration of target pollutant
- pH of irradiated solutions
- Content of dissolved oxygen in irradiated solutions
- Synergistic effect of radiation and the presence of ozone or  $\text{H}_2\text{O}_2$

***THE MECHANISMS ARE THE SAME AS FOR ALL OTHER RADICALS-BASED AOPs, PAST, PRESENT AND FUTURE!  
... only, faster...***

## Comparison of Advanced Oxidation Technologies

Characteristic	UV / H <sub>2</sub> O <sub>2</sub> Homogeneous Process	UV / TiO <sub>2</sub> Heterogeneous Process	Electron Beam Process
Wavelength, nm	200-300	< 385	-
Quantum yield per <sup>•</sup> OH radical generated	1.0	0.04 – 0.08	-
Moles <sup>•</sup> OH per 1 kWh	<b>1.4</b>	0.087	<b>1.0</b>
Requires added chemicals?	Yes – H <sub>2</sub> O <sub>2</sub> at >25 ppm	No	No
<b>Energy needed EE/O (kWh / m<sup>3</sup>)</b>	< 3 for most pollutants	> 50 for most pollutants	< 3 for most pollutants
<b>Phenol 500 μM</b>	<b>3.6</b>	<b>336</b>	<b>1.5</b>
<b>Methylene Blue 10 μM</b>	<b>0.63</b>	<b>16.4</b>	<b>0.60</b>
Separation needed after treatment?	No	Yes, if TiO <sub>2</sub> suspension is used	No
Capital cost	Moderate	Moderate	High

## Cost for Unit Power Using Electron Accelerators (US \$/W)



Beam Power	20kW	40kW	100kW	200kW	400kW	1MW
Total Cost (M\$)	0.6	0.8	1.0	1.5	2	2.2*
Unit Cost ( \$/W)	30	20	10	7.5	5	2.2

***BUT... does SIZE matters?***

## RESULTS..... Economic Comparison

for reduction of **120 ppb trichloroethylene** to 5 ppb in GW by EB irradiation with and w/out ozone

Cost	<b>EB</b> Electron beam irradiad. 370 Gy $\equiv$ 146 m <sup>3</sup> /h	<b>EB + O<sub>3</sub></b> Ozone-Electron beam irradiad. (3 ppm O <sub>3</sub> + 45 Gy) $\equiv$ 1200 m <sup>3</sup> /h
<b>Capital requirement (in 1000 US \$ units)</b>		
• 25 kW electron beam accelerator (incl. auxiliary equipment, transport, installation, building and vault)	1200	1200
• Ozone generator	-	270
• Water handling equipment	100	250
<b>Total</b>	1300	1720
<b>Capital cost (in US \$/hour)</b> (9.5 % over 10 years; 8000 hours/year)	26	34
<b>Operating cost (in US \$/hour)</b>		
• Electric power (\$ 0.14/kWh)		
Accelerator	7	7
Ozone generator	-	4.5
Pumps	1.5	32.5
• Oxygen (\$ 0.23/m <sup>3</sup> ) + storage	-	9
• Maintenance	1.5	3
<b>TOTAL</b> <b>(Capital + Operating)</b>	36 \$/h <b>0.25 \$/m<sup>3</sup></b>	90 \$/h <b>0.075 \$/m<sup>3</sup></b>

## Treatment cost of typical wastewater and liquids

		Dose (kGy)	Amount (m <sup>3</sup> /day)	Required Beam (kW)	Capital cost (M\$)	O&M cost		Remark
						M\$/y (with fixed cost)	\$ per m <sup>3</sup>	
1	Pilot plant of effluent from municipal plant	0.5	5,000	50	1.25	0.193* (0.318)**	0.12 (0.19)	Design basis
2	Industrial Textile dyeing wastewater	2	10,000	400	3.0	0.81 (1.11)	0.24 (0.33)	Data from the commercial plant operation
3	Disinfection of effluent from municipal plant	0.4	100,000	800 (400X2)	5.7	1.62 (2.19)	0.049 (0.066)	Data from the pilot plant operation
4	Removal of PCBs from Transform. oils	50	100	100	1.5	0.26 (0.41)	7.9 (12.4)	Data from the pilot plant operation
5	Removal of PCBs from Transform. oils	50	20	20 (Mobile)	(1.3)	0.17 (0.30)	26 (45)	Data from the pilot plant operation
	<b>Any Liquid</b>	<b>1</b>	<b>5,000</b>	<b>100</b>	<b>1.5</b>	<b>0.26</b> <b>(0.41)</b>	<b>0.16</b> <b>(0.25)</b>	<b>Rule of thumb</b>

O&M – operation and maintenance(?)

*B. Han, EB-Tech, Daejeon, Korea, 2013*

# Industrial Plant for Treating Wastewater from Dyeing Process

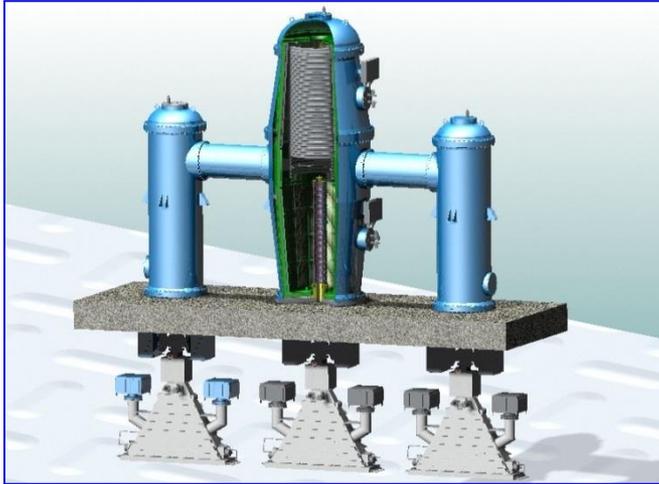
- Decrease the amount of chemical reagent up to 50%
- Improve the efficiency of biological treatment by 30%
- Decrease the retention time in biological treatment facility

## Characteristics of Industrial Plant

- Maximum flow rate of 10,000 m<sup>3</sup>/day with one 1 MeV, 400 kW accelerator
- Combined with existing biological treatment facility

### ELV-12 Accelerator:

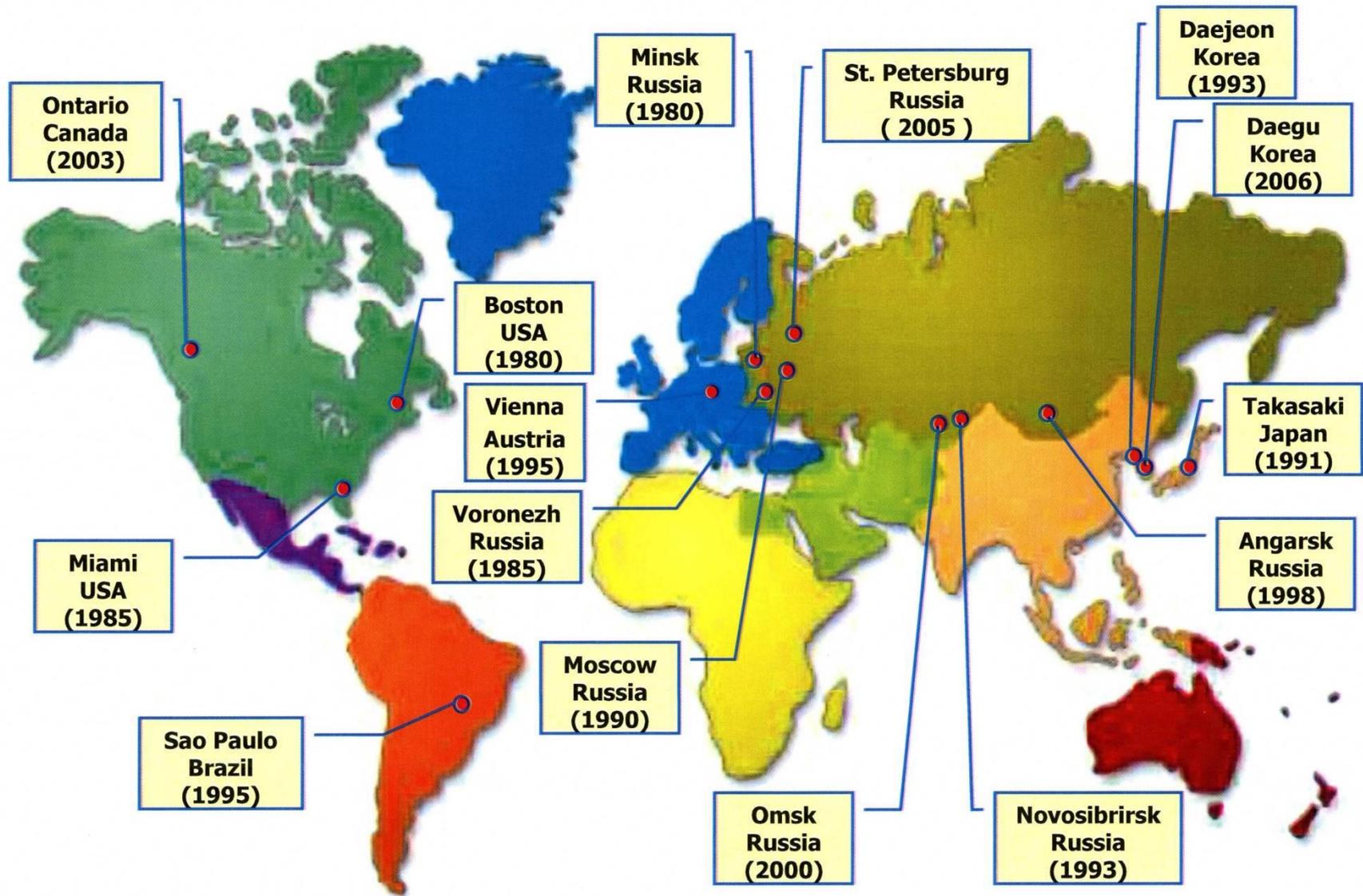
Energy : 0.6 - 1.0 MeV  
Beam power: 400 kW  
Beam current: 500 mA



Irradiators : 3 (0~200 mA)  
Window width: up to 2 m  
Double extraction window  
Discharge protection  
High frequency scanning



# Radiation processing of water treatment plant



# CONCLUSIONS

Results obtained in several pilot plants indicate, that radiolytic degradation may serve as attractive and cost-effective **AO(R)P** for the degradation of organic pollutants (and **NOT ONLY...**)

The cost-effectiveness of radiolytic degradation of pollutants depends mostly on type of organic pollutants and also on their initial concentration and presence of **radical scavengers in solution**

**EB efficacy is not affected by water turbidity or suspended solids, BUT is affected by the water matrix and the number of its components**

**In cost-effective conditions complete mineralization of organic pollutants, although possible, is usually not pursued in practice, but rather degradation to easier biodegradable, less-toxic species is obtained**

**Due to extremely high dose-rate achievable, EB-based radiolytic processes are much faster than gamma, x-rays or any other AOPs**

**Cost-effectiveness of the radiolytic degradation may be improved by carrying them in the presence of ozone or hydrogen peroxide that increase the radicals production of the process**

## CONCLUSIONS (II)

**Initial capital investment is the major cost factor in radiolytic treatment, however, Electron Accelerators costs are constantly reducing due to ongoing important industrial applications**

**Despite the results obtained in several pilot plants indicate, radiolytic processes are still seen with skepticism by water reseachers and professionals**

**The cost-effectiveness of radiolytic degradation of pollutants is still to be proved over with real-life, long term applications**

**EB processing can be combined with traditional processes to achieve the best results with less effort and costs.**

***Thank you for your attention!***



*and, just a minute ...*

**A few openings are still available for the Summer School**

**“Energy and material recovery from water & wastes  
for sustainable urban metabolism”**

**held at Villa Grumello (Lake Como) 21-25 August 2017.**



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**Dr. Daniele Molognoni, Spain**

**Prof. Gustaf Olsson, Sweden**

**Prof. David Vaccari, USA**

**Prof. Grietje Zeeman, The Netherlands**



**If interested, please inquire with me.**

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